

## TECHNICAL DATA SHEET

## GF 830 AUTOMARK<sup>™</sup> CAST WITH DRIFT<sup>®</sup> TECHNOLOGY 2.0 MIL GLOSS WHITE WRAP VINYL

SLIDABLE REPOSITIONABLE AIR-EGRESS ADHESIVE

GF 830 AutoMark<sup>™</sup> Cast with DRIFT<sup>®</sup> Technology is a 2.0 mil, high-gloss white cast film with a slidable and repositionable grey adhesive system. The DRIFT Technology and air egress feature provides installers the benefit of a slidable and bubble-free installation. The repositionable grey long-term removable adhesive delivers excellent opacity for color blocking possible substrate bleed through. GF 830 is specifically engineered for automotive OEM paint, complex curves, rivets, and perfect for vehicle and fleet applications. Compatible with a variety of solvent, eco-solvent, latex and UV curable inks

PRODUCT NAME	830
FILM	
Film Type	Cast White Vinyl
Film Thickness (mils/µm)	<b>2.0 / 50</b> (+/- 10%)
Film Weight (gsm)	78
Gloss (60°)	≥90
Opacity (%)	99
Elongation (%)	$MD \ge 200$
Dimensional Stability (FTM 14)	MD ≤ 0.35 mm
ADHESIVE	
Adhesive Type	Solvent Acrylic
Adhesive Thickness (mils/µm)	1.2-1.4 / 30-36
Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 15 min	2.5 / 11
Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 24 hrs	3.0 / 13
LINER	
Liner Weight (#/gsm)	106 / 160 (+/- 10%)
Liner Type	White 2-sided PE-Coated Kraft, Slideable Air-Egress
Liner Thickness (mils/µm)	8.0 / 200
Release Force @ 300" / min (g/2")	80-120
PERFORMANCE GUIDANCE	
Application Temperature	$\geq$ +50 °F
Service Temperature	-40 °F to 180 °F
Shelf Life	2 years
Storage Temp / Rel. Humidity	70 °F / 50%
Outdoor Durability	8 years
Long-Term Removability	* 4 year Clean Removabilty

\* Removal may require heat. Up to 20% adhesive transfer may occur in certain situations.

GF 830 | FEBRUARY 2024

309 S. UNION | SPARTA, MI 49345 | P:(616) 887-7387 | T:(800) 253-3664 | F:(616) 887-0537



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PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
APPLICATION	• POP/RETAIL	SOLVENT
<b>O WET APPLY</b>	• WALL (PERMANENT A	PPLICATION) • ECO-SOLVENT
DRY APPLY	• WRAP	LATEX
○ LAMINATING	WINDOW	• UV CURABLE
O MOUNTING	O FLOOR	• SCREEN
• DIE CUTTABLE	• FLEET	OFFSET (UV CURABLE)
O HOT STAMP	• GENERAL SIGNAGI	• OFFSET (CONVENTIONAL)
• FLATBED CUTTABLE	INDOOR	
	• 0 U T D 0 0 R	
SUBSTRATES	MATCHING LAMINATES	ADDITIONAL LAMINATES
• OEM PAINTED METAL	• GF 813 - 1.3 MIL GLOSS CA	GF 242 - 2.0 MIL GLOSS CAST OPTICALLY CLEAR UV
PAINTED ALUMINUM	• GF 831 - 2.0 MIL GLOSS CA	GF 108 - 1.0 MIL SATIN ANTI-GRAFFITI LAMINATE
STAINLESS STEEL	• GF 840 - 2.0 MIL MATTE CA	ST CLEAR UV (GF 108 IS FLAT APPLICATION ONLY)
( M I R R O R E D )	• GF 844 - 2.0 MIL ULTI-MAT	E CAST CLEAR UV
FAQS		
Can I use AutoMark™ Cast w/Drift <sup>®</sup> Technology for full vehicle wraps?		This is a wrapping film perfect for complex curves, deep channels, rivets, false recesses.

vehicle wraps?	and false recesses.
What does "slidable" mean?	The slidable adhesive allows you to literally slide the film on the OEM painted surface and easily reposition as needed. Once pressure is applied to the film surface, the adhesive is then activated.
Can you use liquid laminates?	Contact your General Formulations Regional Sales Manager. Contact Page.
Can GF 830 be used on fiberglass boats?	Contact your General Formulations Regional Sales Manager. Contact Page.
Can GF 830 be used on ceramic coatings?	Ceramic coatings can cause poor adhesive bond and must be removed.
Can GF 830 be used for cut lettering?	Yes. Must be tested for your specific use.

For Standard Terms & Conditions: <u>www.generalformulations.com/terms-conditions</u>

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